

# DUNNAGE RETURN GUIDELINES

All dunnage (pallets, separator/slip sheets, and top frames) used to ship cans is re-usable and should be returned directly to Blue Label Packaging within 90 days of delivery. Only Crown dunnage will be accepted.

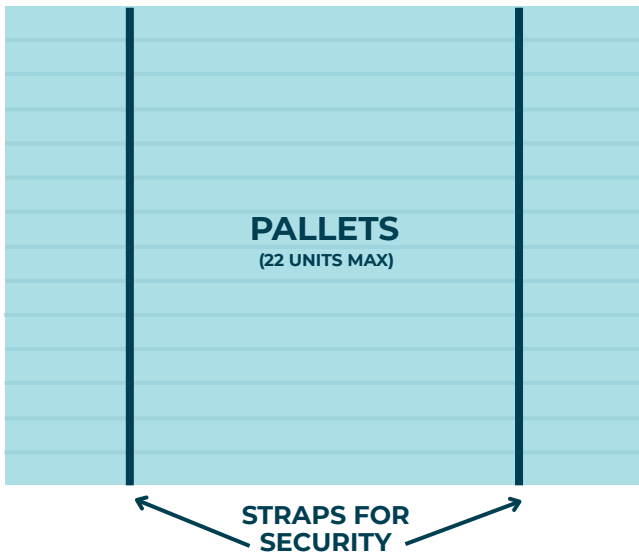
## Dunnage Storage

- Store in a dry, clean area; storing inside is highly encouraged.
- Avoid situations where dunnage material can be broken or damaged in any way.

## Dunnage Return Preparation

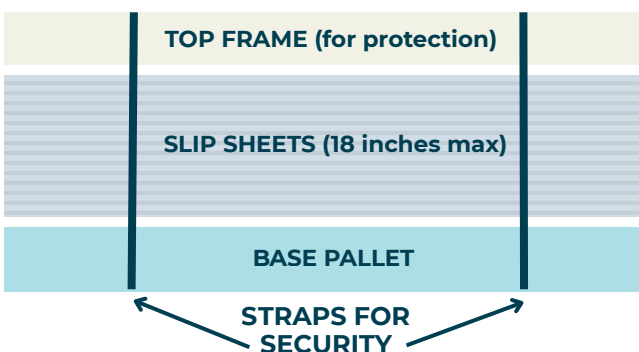
- Pallets that include dunnage (pallets, separator/slip sheets, and top frames) must be stacked to the same load height. This ensures that the stacks are level across the length of the truck.
- Load the truck with two pallets across and brace the pallets to prevent movement within the shipment.
- Strapping is strongly recommended over wrapping. Wrapped dunnage tends to shift in transit and will damage sheets if not done correctly.

## How to Stack Loads



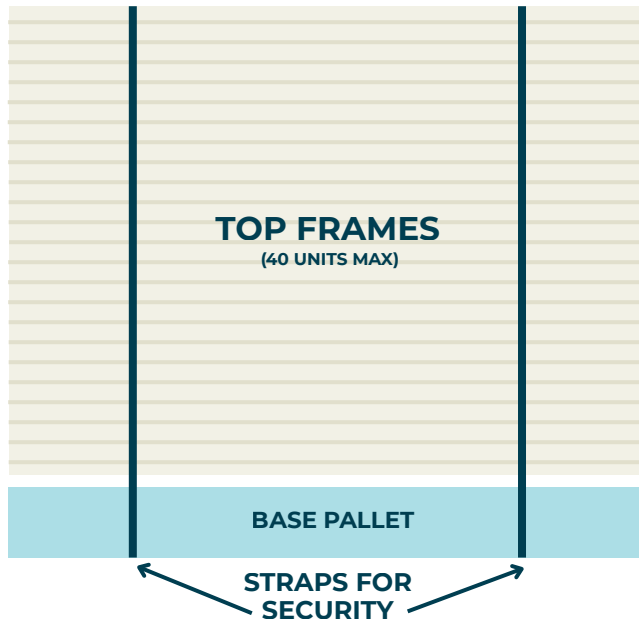
**Pallets Only:** Pallets should be assembled in straight, uniform stacks with common runner orientation. Stack heights should be 22 pallets high max.

All pallet stacks should be free of separator/slip sheets, cans, trash, or any contaminants.

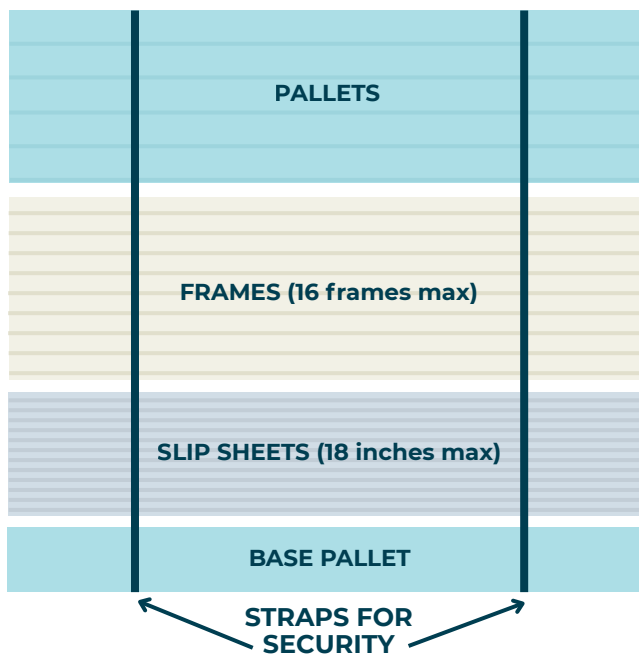


**Slip Sheets Only:** Stack slip sheets as shown; single base pallet, split sheets (18" max), then followed by a top frame.

Do not exceed 24 inches tall.



**Frames Only:** Stack frames with no more than 40 frames per stack. For security/safety and to avoid additional hours dedicated to the load and billed, always include a base pallet and strap the stack.



**Mixed Dunnage:** Stacks of mixed dunnage should be built as follows:

1. Single base pallet at bottom
2. Slip sheets - do not insert single slip sheets between pallets or top frames.
3. Frames
4. Topped off with remaining pallets

The total height of the dunnage stacked should not exceed 110 inches.

Ready to start a return? Fill out the [Dunnage Return Form](#) on our website to get started.

\*any dunnage that requires repair or disposal, contamination that requires additional cleaning, and any additional hours dedicated to re-organizing a load when received will cause forfeit of dunnage credit.

\*\*dunnage returned after 90 days will forfeit dunnage credit.