

DUNNAGE RETURN GUIDELINES

All dunnage (pallets, separator/slip sheets, and top frames) used to ship cans is re-usable and should be returned directly to Blue Label Packaging within 90 days of delivery. Only Crown dunnage will be accepted.

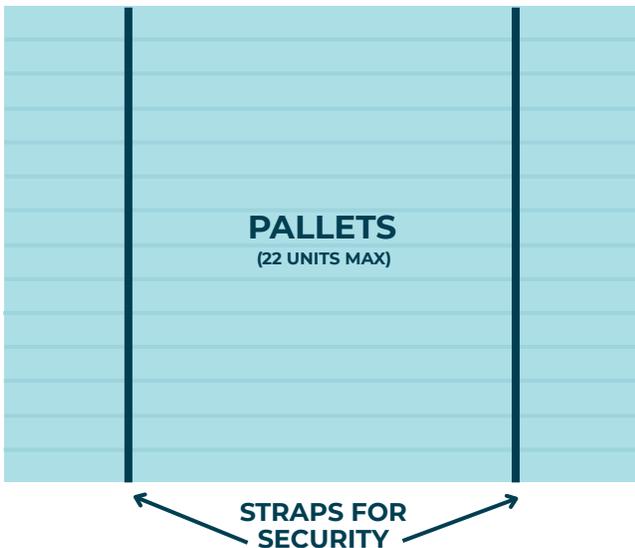
Dunnage Storage

- Store in a dry, clean area; storing inside is highly encouraged.
- Avoid situations where dunnage material can be broken or damaged in any way.

Dunnage Return Preparation

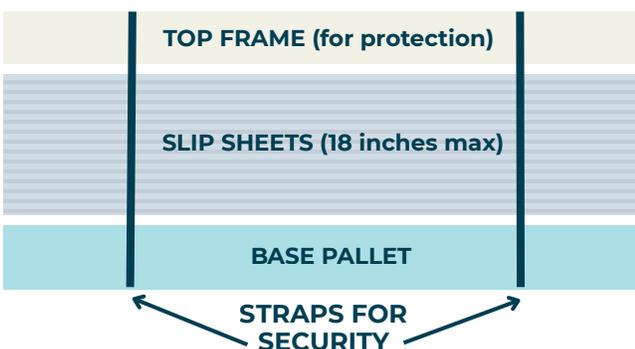
- Pallets that include dunnage (pallets, separator/slip sheets, and top frames) must be stacked to the same load height. This ensures that the stacks are level across the length of the truck.
- Load the truck with two pallets across and brace the pallets to prevent movement within the shipment.
- Strapping is strongly recommended over wrapping. Wrapped dunnage tends to shift in transit and will damage sheets if not done correctly.

How to Stack Loads



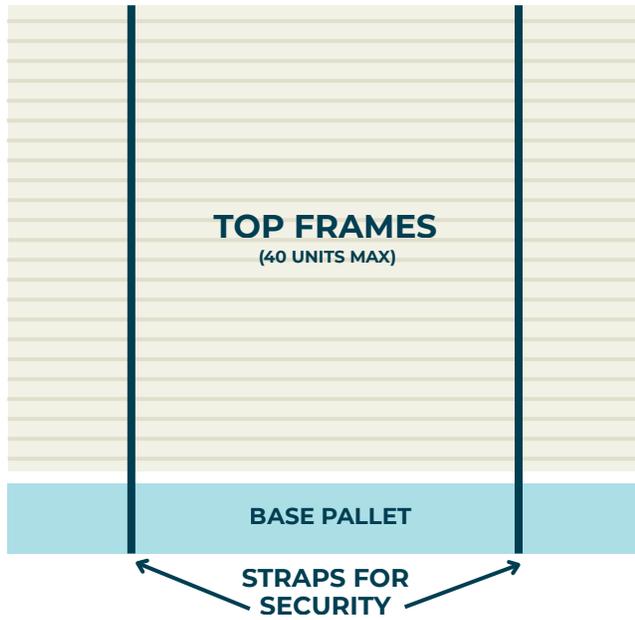
Pallets Only: Pallets should be assembled in straight, uniform stacks with common runner orientation. Stack heights should be 22 pallets high max.

All pallet stacks should be free of separator/slip sheets, cans, trash, or any contaminants.

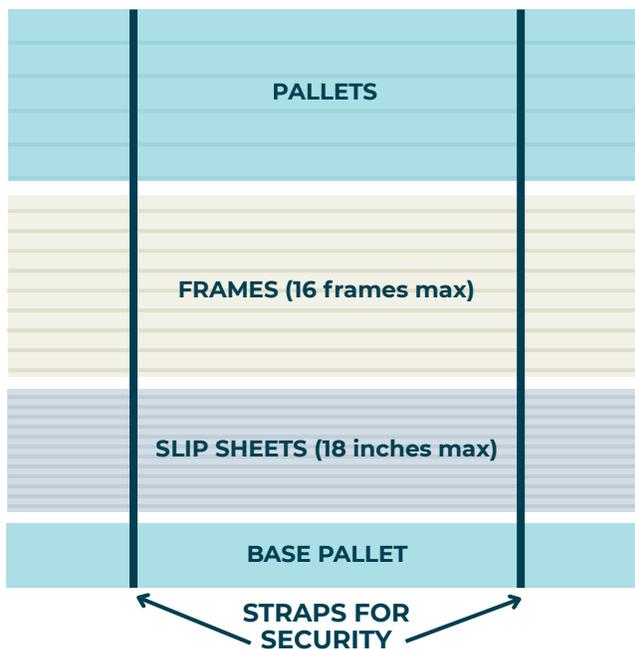


Slip Sheets Only: Stack slip sheets as shown; single base pallet, split sheets (18" max), then followed by a top frame.

Do not exceed 24 inches tall.



Frames Only: Stack frames with no more than 40 frames per stack. For security/safety and to avoid additional hours dedicated to the load and billed, always include a base pallet and strap the stack.



Mixed Dunnage: Stacks of mixed dunnage should be built as follows:

1. Single base pallet at bottom
2. Slip sheets - do not insert single slip sheets between pallets or top frames.
3. Frames
4. Topped off with remaining pallets

The total height of the dunnage stacked should not exceed 110 inches.

*any dunnage that requires repair or disposal, contamination that requires additional cleaning, and any additional hours dedicated to re-organizing a load when received will cause forfeit of dunnage credit.

**dunnage returned after 90 days will forfeit dunnage credit.